



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4883-7

Job Sheet 166319



Part No: D4883-7

Job Qty: 4 ea

Part Name: End Fitting



Part Weight: 0 lbs

Status: Production

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: 10/31/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C SHEET 4 IPP REV A RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	4 Ea	10/30/17	0.00	0.00	Start up container	
120	CNC Vertical Machining	4 pcs	10/31/17	0.00	4.07	HAAS 1	
130	QC	4 pcs	10/31/17	0.00	0.00	QC2	
140	QC	4 pcs	10/31/17	0.00	0.00	QC8	
150	Outsource	4 pcs	10/31/17	0.00	0.00	Outsource2	
160	Packaging	4 pcs	10/31/17	0.00	0.00	Packaging2	
190	QC	4 pcs	10/31/17	0.00	0.00	QC5	
200	Packaging	4 pcs	10/31/17	0.00	0.00	Packaging3	
210	QC21-SA	4 Ea	10/31/17	0.00	0.00	QC21	

Part Op 120 - 1-Machine as per Folio Fb255 & Dwg D4883-7 END FITTING. deburr and Break all sharp edges.
Descriptions: 130 - QC2- Inspect parts off machine FAI/FAIB
140 - QC8- Inspect parts - second check
150 - Outsource process - NDT per QSI038 4.1 Issue P/O: _____ LPI Per ASTM 1417 LEVEL 2
Certificate of conformaty is required.
160 - Receive & Inspect for Damage & Mat'l Certs Certificate of conformity is req'd.
190 - QC5- Inspect part completeness to step on W/O
200 - Identify as per dwg & Stock Location: _____
210 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4883-7 B166319	4	0	0	0

PO 38325

new copy,
updated Oct. 13/17
cm. [signature]

NOV 21 2017

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Fitting	0.500Inches + 0.006 - 0.001	0.506 0.499		
2	End Fitting	0.030Inches ± 0.030	0.060 0.000		
3	End Fitting	0.017Inches ± 0.030	0.047 (0.013)		
4	End Fitting	0.430Inches ± 0.030	0.460 0.400		
5	End Fitting	0.500Inches ± 0.010	0.510 0.490		
6	End Fitting	1.460Inches ± 0.030	1.490 1.430		
7	End Fitting	0.670Inches + 0.000 - 0.001	0.670 0.669		
8	End Fitting	1.410Inches ± 0.030	1.440 1.380		
9	End Fitting	0.125Inches + 0.004 - 0.001	0.129 0.124		
10	End Fitting	0.930Inches ± 0.030	0.960 0.900		
11	End Fitting	0.020Inches ± 0.010	0.030 0.010		
12	End Fitting	45.0Degrees ± 0.5	45.5 44.5		

DART
AEROSPACE
S010266



End Fitting

PART NO: D4883-7
Revision:
Operation: QC21-SA
Change No:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/15/17
Job No: 166319

1.Michelle



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4883-7
Job Sheet 166319



Part No: D4883-7

Job Qty: 4 ea

Part Name: End Fitting



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: 10/31/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C SHEET 4 IPP REV A RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Part/Part Name	Part Note	Serial No	Quantity	Location
D4883-7 End Fitting	DWG REV C SHEET 4 IPP REV A RQ VERIFIED BY DD		0.000	
M174PH-H900R2.000 17-4SS H900 Round Bar 2.000			0.000	

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier
				Setup hrs	Run Hrs	
90	Start up Operation	4 Ea	10/30/17	0.00	0.00	Start up container
130	QC	4 pcs	10/31/17	0.00	0.00	QC2
140	QC	4 pcs	10/31/17	0.00	0.00	QC8
150	Outsource	4 pcs	10/31/17	0.00	0.00	Outsource2
160	Packaging	4 pcs	10/31/17	0.00	0.00	Packaging2
190	QC	4 pcs	10/31/17	0.00	0.00	QC5
200	Packaging	4 pcs	10/31/17	0.00	0.00	Packaging3
210	QC21-SA	4 Ea	10/31/17	0.00	0.00	QC21

Part Op 130 - QC2- Inspect parts off machine FAI/FAIB
Descriptions: 140 - QC8- Inspect parts - second check
150 - Outsource process - NDT per QSI038 4.1 Issue P/O: _____ LPI Pe
Certificate of conformaty is required.
160 - Receive & Inspect for Damage & Mat'l Certs Certificate of conformity is req'd.
190 - QC5- Inspect part completeness to step on W/O
200 - Identify as per dwg & Stock Location: _____
210 - QC21- Final Inspection - Work Order Release

Status: Stock

Part: **D4883-7 B166319**

Created: 9/30/17 1:28 PM DART.LAJEUNESSE.MARIE



Serial No: **S000264**

Printed By: Goldston, Justin 10/2/17 10:45 AM

Job BOM

Part / Item	Component Name	Quantity	Operation	Special Comments
D4883-7 B166319		16 Ea (4 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4883-7 B166319	16	4	0	0

Part Specifications

Specifications could not be found.

Work Order Summary

Friday, September 29, 2017 8:09:21 AM

Page 1 of 1

Criteria : Work Order ID: 166319 Item ID: D4883-7 Product Family MACHINING
 Work Order Start Dates 9/15/2017 to 9/15/2017 11:59:59 PM Work Order Required Dates 9/26/2017 to 9/26/2017 11:59:59 PM
 All References
 Work Order Status Released

Work Order ID	166319	Required Qty	4.0000	Status Code	Released
Item ID	D4883-7	Accepted Qty	0.0000	Scrap Qty	0.0000
Item Name	End Fitting				
Current Acct Value	\$151.441				

Start Date	9/15/2017	Required Date	9/26/2017	Completed Date	
Standard	** Actual **	** Acct. Value **	** Variance **	** Variance % **	
<u>Direct Costs</u>	<u>Total</u>	<u>Each</u>	<u>Each</u>	<u>Each</u>	<u>Each</u>
Material	\$40.264	\$0.000	\$9.458	\$9.458	100.00%
Labor	\$90.026	\$0.000	\$39.544	\$39.544	100.00%
Outplant	\$0.000	\$0.000	\$15.883	\$15.883	100.00%
Variable Burden	\$0.000	\$0.000	\$0.000	\$0.000	0.00%
Fixed Burden	\$262.655	\$0.000	\$86.556	\$86.556	100.00%
Material Burden	\$0.000	\$0.000	\$0.000	\$0.000	0.00%
** Total **	\$392.945	\$0.000	\$151.441	\$151.441	

Item ID/Item Name	Required Qty	Issue Code	Issue Date	Issued Qty	Cost Amount
M174PH-H900R2.000					
17-4SS H900 ROUND BAR 2.000	0.9979		9/17/2017	1.0620	\$40.264
				Total Matl Amts:	\$40.264

Work Center Doosan

Employee ID	Rout Seq ID	Labor Date	Setup Hours	Actual Setup Hours	Labor Hours	Actual Labor Hours	Nbr of WOs	Setup Amount	Labor Amount	Fix Burd Amount	Var Burd Amount	Total Amounts
pare01		9/17/2017										
100			3.30	3.30	0.00	0.00	1.00	\$62.076	\$0.000	\$181.109	\$0.000	\$243.185
100			0.00	0.00	1.49	1.49	1.00	\$0.000	\$27.950	\$81.546	\$0.000	\$109.496
Total:			3.30	3.30	1.49	1.49	2.00	\$62.076	\$27.950	\$262.655	\$0.000	\$352.680

Work Order ID 166319***166319***

Page 1

Friday, September 15, 2017 9:27:05 AM

Item ID: D4883-7 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: End Fitting
Start Date: 9/15/2017 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 9/26/2017 Req'd Qty: 4.00 ***4*** Customer:

Reference: S/O 132346

Approvals: Process Plan: WM Date: SEP 15 2017 Tooling. Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4883	C

100

0.00

100

DOOSAN LATHE

Doosan

Memo

1.29

Doosan Lathe

1- Turn as per Dwg. D4883-7 Turning Detail & Folio FB255.

2- USE DT10006 For sizing blanks.

<u>4</u>	<u>0</u>	<u>17/09/17</u>
----------	----------	-----------------

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.04

Quality Control

<u>4</u>	<u>0</u>	<u>17/09/17</u>
----------	----------	-----------------

120

1.80

120

HAAS 1

HAAS CNC VERTICAL MACHINING #1

Memo

1.43

HAAS CNC vertical machine #1

1-Machine as per Folio Fb255 & Dwg D4883-7 END FITTING. deburr and Break all sharp edges.

<u>3</u>	<u>1</u>	<u>17/10/18</u>
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Work Order ID 166319

Friday, September 15, 2017 9:27:05 AM

166319

Page 2

Item ID: D4883-7 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: End Fitting
Start Date: 9/15/2017 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 9/26/2017 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC2- Inspect parts off machine FAI/FAIB Memo	0.00 0.04				3	1		DAS 49 9-89 17/10/18
140 *140* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.08				3	1		DAS 44 9-89 17-10-27
150 *150* Outsource2 Outsource process - NDT	Outsource process - NDT per OSI038 4.1 PURCHASING Memo Issue P/O: _____ LPI Per ASTM 1417 LEVEL 2 Certificate of conformaty is required.	0.00 0.00							

1 663 19

Page 4

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Start Date: 9/15/2017 **Start Qty:** 4.00

4

Required Date: 9/26/2017 **Req'd Qty:** 4.00

4

Customer:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	--------------	---------------	---------------	------------------	----------------

210

QC21- Final Inspection - Work Order Release

0.00

210

QC

Memo

0.40

Quality Control

Picklist Print

Friday, September 15, 2017 9:27:05 AM

Page 1

Work Order ID: 166319

166319

Parent Item: D4883-7

D4883-7

Parent Item Name: End Fitting

Start Date: 9/15/2017

Required Date: 9/26/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV A RQ VERIFIED BY DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M174PH-H900R2.000

Purchased

No

100

f

26.3700

0.237

0.997895

M174PH-H900R2 000

DAS
33
9-89

17-4SS H900 ROUND BAR 2.000

17/09/17

Location

Loc Qty

Loc Code

MAT031

26.37

M128314

9.91

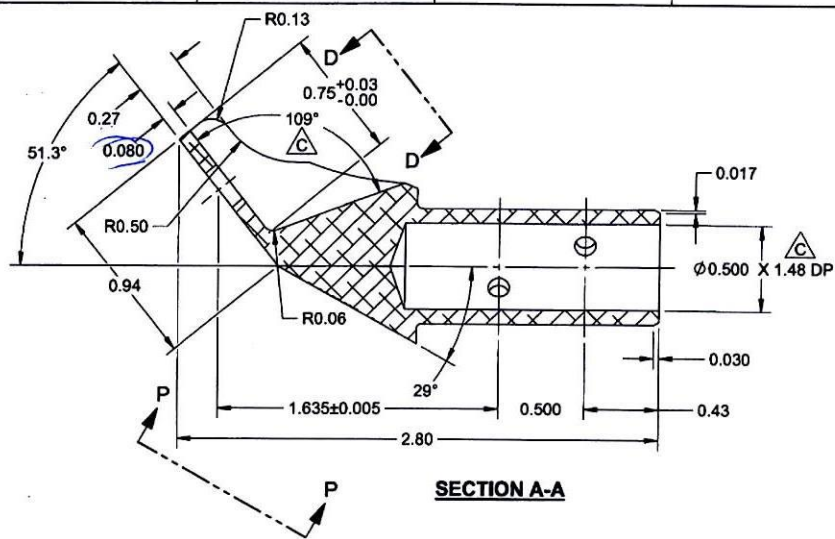
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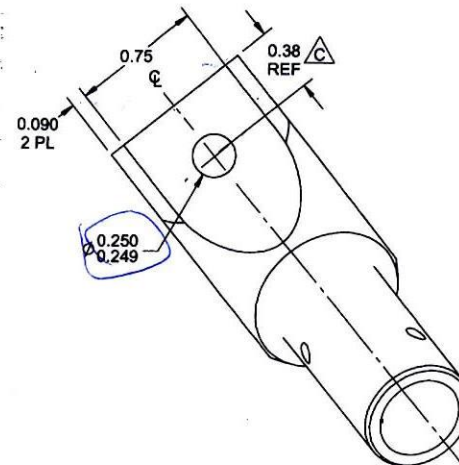
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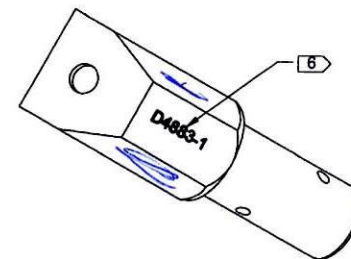
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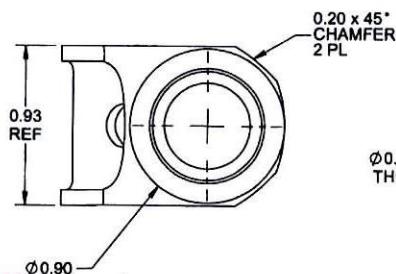
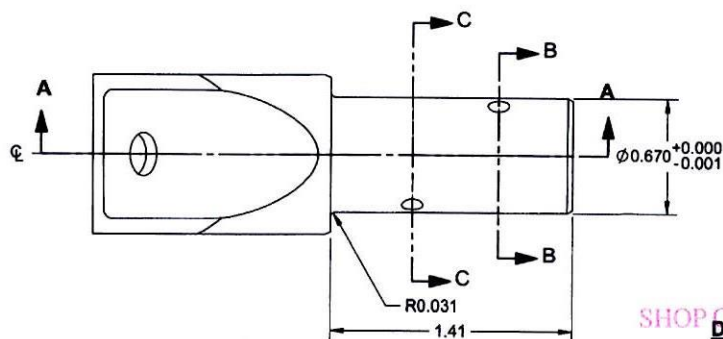
SECTION A-A



AUXILIARY VIEW D-D



AUXILIARY VIEW P-P



SECTION B-B

SECTION C-C

D4883-1 END FITTING

NOTES:

- 1) MATERIAL: 17-4 PH/S17400/TYPE 630 SS ROUND BAR, H900 CONDITION
PER AMS 5643/ASTM A564
DART SPEC M17-4-R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3.
ENGRAVE P/N USING 0.10 HIGH LETTERS TO A MAX. DEPTH OF 0.010
- 7) WEIGHT: 0.21 lbs
- 8) LIQUID PENETRANT INSPECT PER QSI 038 6.1.1 (ASTM E1417 LEVEL 2)
- 9) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4883-1-REV.C.SLDPRT"

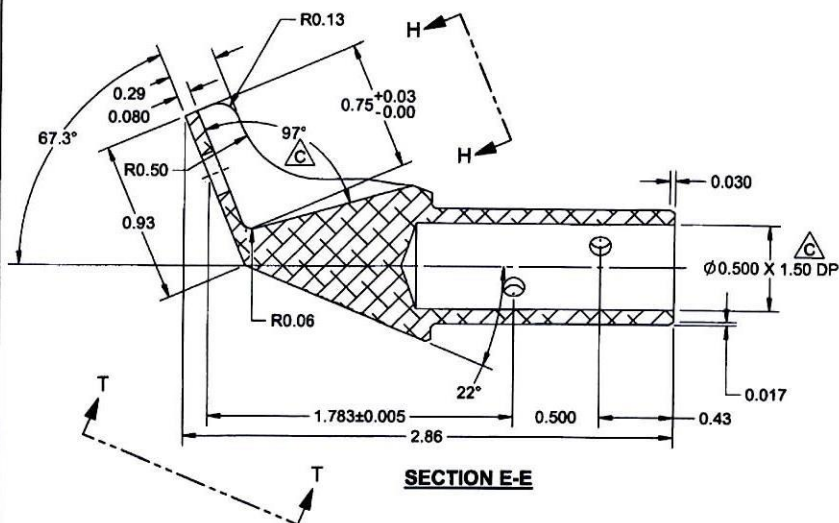
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RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 166319

RELEASED

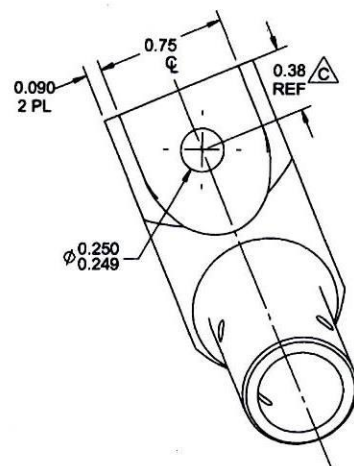
2015 JAN 27
SEP 15 2017

APPROVED

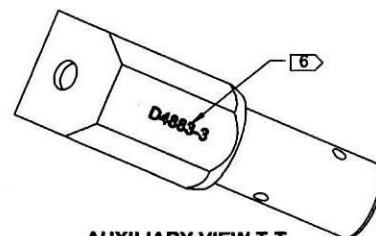
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	REMOVED R1.0 & ADD 0.75 TOLERANCE (ZN D7-1, D7-2, D8-3, D7-4); 1.783 WAS 1.794 (ZN C7-2)		RF	14.04.08
A	NEW ISSUE		RF	13.09.16
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AP			
CHECKED	AJS	DRAWING NO. D4883		REV. C
MFG. APPR.	RQ			SHEET 1 OF 4
APPROVED	HS	TITLE		SCALE
DE APPR.	DS	END FITTING		NTS
DATE	15.01.13	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		



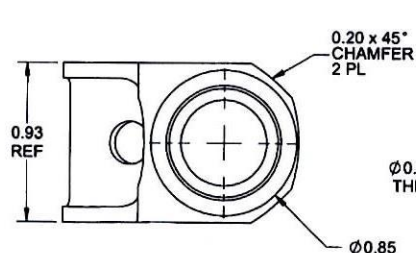
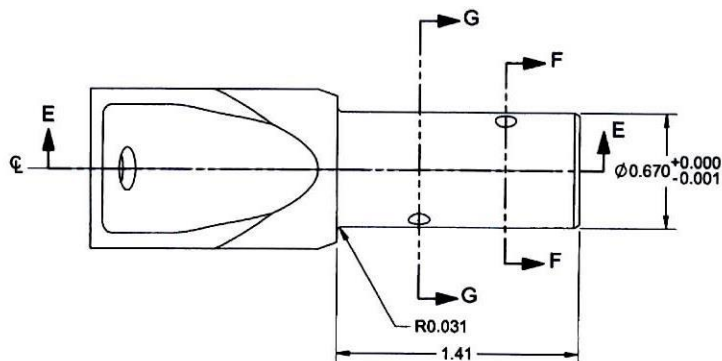
SECTION E-E



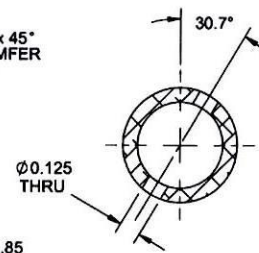
AUXILIARY VIEW H-H



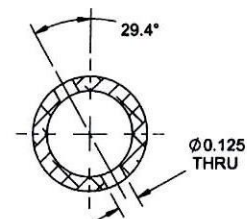
AUXILIARY VIEW T-T



D4883-3 END FITTING



SECTION F-F



SECTION G-G

NOTES:

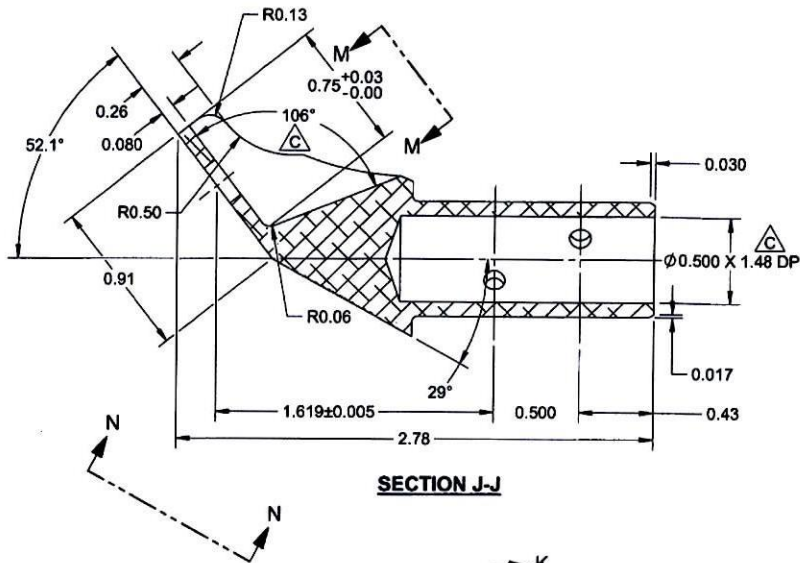
- 1) MATERIAL: 17-4 PH/S17400/TYPE 630 SS ROUND BAR, H900 CONDITION
PER AMS 5643/ASTM A564
DART SPEC M17-4-R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3.
ENGRAVE P/N USING 0.10 HIGH LETTERS TO A MAX. DEPTH OF 0.010
- 7) WEIGHT: 0.24 lbs
- 8) LIQUID PENETRANT INSPECT PER QSI 038 6.1.1 (ASTM E1417 LEVEL 2)
- 9) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4883-3-REV.C.SLDPR"*

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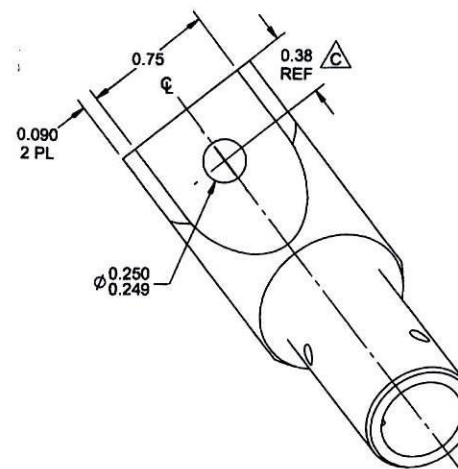
2015 JAN 27

APPROVED

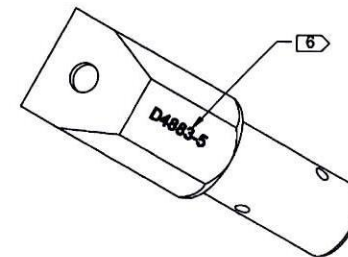
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DRAWN	AP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AJS	DRAWING NO.	REV. C
MFG. APPR.	RQ	D4883	SHEET 2 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	END FITTING	NTS
DATE	15.01.13	COPYRIGHT © 2013 BY DART AEROSPACE LTD	
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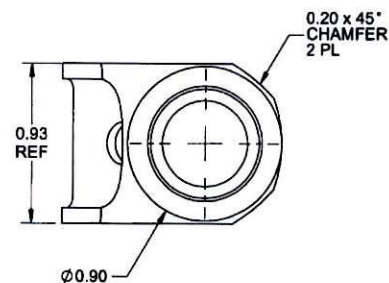
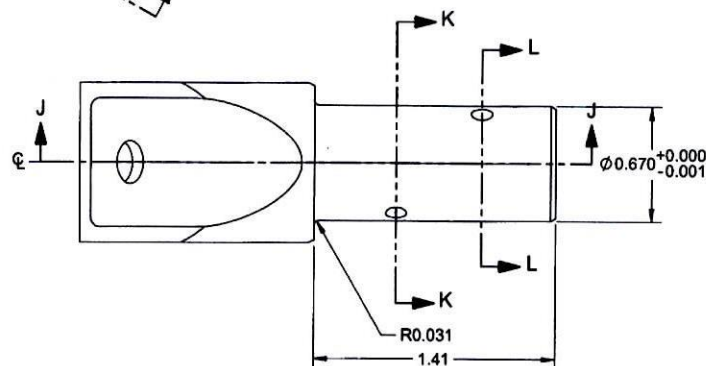
SECTION J-J



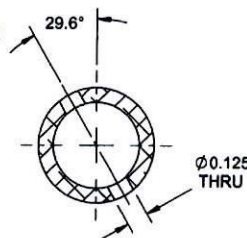
AUXILIARY VIEW M-M



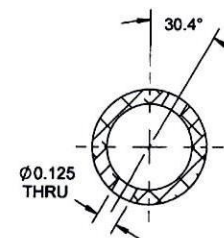
AUXILIARY VIEW N-N



D4883-5 END FITTING



SECTION K-K



SECTION L-L

NOTES:

- 1) MATERIAL: 17-4 PH/S17400/TYPE 630 SS ROUND BAR, H900 CONDITION
PER AMS 5643/ASTM A564
DART SPEC M17-4-R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3.
ENGRAVE P/N USING 0.10 HIGH LETTERS TO A MAX. DEPTH OF 0.010
- 7) WEIGHT: 0.20 lbs
- 8) LIQUID PENETRANT INSPECT PER QSI 038 6.1.1 (ASTM E1417 LEVEL 2)
- 9) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4883-5-REVC.SLDPR"

RELEASED

2015 JAN 27

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	AJS	DRAWING NO. D4883	REV. C
MFG. APPR.	RQ		SHEET 3 OF 4
APPROVED	HS	TITLE END FITTING	SCALE
DE APPR.	DS		NTS
DATE	15.01.13	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: <u>166319</u> Part No. <u>D4883-7</u> NCR No. _____		DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☒</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☒</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☒	Small Fab ☐	Prod. Eng. Coord. ☒	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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Date: <u>17/10/18</u>		Step #: <u>120</u>		QTY Effective: <u>1</u>		MRB (QSI042) Approval <u>17-10-27</u>																																																																			
Description Work Order Deviation first part the Program was not at the right rev, was at rev B The thickness was supposed to be (0.058) program was updated The parts is too thin (0.058)				Disposition Scrap destroy no replace				Completed By <u>MJC</u> <u>17/10/18</u>																																																																	
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Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038325

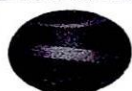
Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO038325
PO Date: 11/10/17
Due Date: 11/10/17
Purchase Order Revision:
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items												
Line Item	Job	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	166319	D4883-7	-	End Fitting Outsource process - NDT per QSI038 4.1 Issue P/O: _____ LPI Per ASTM 1417 LEVEL 2 Certificate of conformaty is required.		Firmed	11/10/17	3 pcs	0 pcs 3x SPA 11-15	3 pcs	\$76.00/pcs	\$228.00
2	166320	D4880-1	-	Strut		Firmed	11/10/17	4 pcs	0 pcs	4 pcs	\$76.00/pcs	\$304.00
3	164477	D119-796-141	-	Fwd Crosstube Installation Without Step (No Hardware) *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Liquid Penetrant Inspection as per QSI 038Or Issue P/O: _____ LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order		Firmed	11/10/17	1 pcs	0 pcs	1 pcs	\$76.00/pcs	\$76.00
4	158989	D350-748-203	-	AS350 / AS355 Stainless Steel Aft Crosstube ISSUE P/O TO SKY SERVICE: _____		Firmed	11/10/17	1 pcs	0 pcs	1 pcs	\$76.00/pcs	\$76.00
5	164645	D350-748-203	-	AS350 / AS355 Stainless Steel Aft Crosstube ISSUE P/O TO SKY SERVICE: _____		Firmed	11/10/17	1 pcs	0 pcs	1 pcs	\$76.00/pcs	\$76.00
6	164731	D350-748-103	-	AS350 / AS355 Stainless Steel Fwd Crosstube ISSUE P/O TO SKY SERVICE: _____		Firmed	11/10/17	1 pcs	0 pcs	1 pcs	\$76.00/pcs	\$76.00
7	157387	D350-748-103	-	AS350 / AS355 Stainless Steel Fwd Crosstube ISSUE P/O TO SKY SERVICE: _____		Firmed	11/10/17	1 pcs	0 pcs	1 pcs	\$76.00/pcs	\$76.00
8	162388	D119-796-241	-	Aft Crosstube Installation Without Step (No Hardware)		Firmed	11/10/17	1 pcs	0 pcs	1 pcs	\$76.00/pcs	\$76.00



skyservice Work Order Traveler

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO33970	Customer:	Dept: NDT YUL	Reference: PO038325
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:

CARRY OUT NDT ON 8 CROSSTUBES, 3 END FITTINGS AND 4 STRUTS AS PER PO038325

3 END FITTINGS, P/N# D4883-7, J/S# 166319

4 STRUTS, P/N# D4880-1, J/S# 166320

2 STAINLESS STEEL FWD CROSSTUBES, P/N# D350-748-103, J/S# 157387, 164731

2 STAINLESS STEEL AFT CROSSTUBES, P/N# D350-748-203, J/S# 164645, 158989

2 AFT CROSSTUBES, P/N# D119-796-241, J/S# 163790, 162388

2 FWD CROSSTUBES, P/N# D119-796-141, J/S# 164477, 165700

Action Taken:						Date:	Initial/Stamp:
LPI C/O IAW ASTM E-1417M-13						NOV 10 2017	
NO CRACK FOUND							
PEN. ZL-56, MPO13600, CLEANER SKC-S MPO13923, EMU.							
MPO15896, DEV. MPO11715, UV LIGHT M-20142							
Description	Location	P/N	Qty	Batch	S/N Off	S/N On	

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp	Date:
Name: RAFIK MELIKIAN		NOV 10 2017